

CLAIM AMENDMENTS

IN THE CLAIMS

This listing of the claims will replace all prior versions, and listing, of claims in the application or previous response to office action:

1. **(Currently Amended)** A throttle valve device comprising at least two housing parts and a throttle valve, one of the housing parts having a throttle pipe section which cooperates with the throttle valve, the other housing part is ~~of a~~ designed in one piece with at least one duct section disposed upstream or downstream of the throttle valve device, wherein the one housing part being a throttle valve housing and the other housing part being throttle valve housing cover, wherein the throttle valve housing cover and the throttle valve housing exhibit an inclined separation plane in the region of the throttle pipe section such that a throttle valve shaft is mounted in a rotatable and/or pivotable manner on one end between the throttle valve housing and the throttle valve housing cover and only in the throttle pipe section on an opposing end.

2. **(Cancelled)**

3. **(Previously Presented)** A throttle valve device according to claim 1, wherein the duct section is an intake pipe section or an intake pipe.

4. **(Previously Presented)** A throttle valve device according to claim 1, wherein one of the housing parts is made of metal and/or a thermosetting plastic.

5. **(Previously Presented)** A throttle valve device according to claim 1, wherein one of the housing parts is made of a thermoplastic injection moldable plastic.

6. **(Previously Presented)** A throttle valve device according to claim 1, wherein one of the housing parts is made of PA 6, PA 6.6, PA 4.6 or a thermoplastic mixed plastic.

7. **(Currently Amended)** A throttle valve device according to claim ~~21~~1, wherein the throttle valve housing incorporates the throttle pipe section and a drive casing section which are interconnected as one piece.

8. **(Currently Amended)** A throttle valve device according to claim ~~21~~1, wherein the throttle valve housing cover has a drive casing cover section and a pipe flange which are interconnected as one piece.

9. **(Cancelled)**

10. **(Cancelled)**

11. **(Currently Amended)** A throttle valve device comprising a throttle valve, a first housing part having a throttle ~~pipe-section-tube segment~~ which cooperates with the throttle valve, and a second housing part ~~comprising a piece~~ is designed as a single piece with at least one ~~duct-section-channel segment~~ disposed upstream or downstream of the throttle valve device, wherein the first housing part being a throttle valve housing and the second housing part being throttle valve housing cover, wherein the throttle valve housing cover and the throttle valve housing exhibit an inclined separation plane in the region of the throttle tube segment such that a throttle valve shaft is mounted in a rotatable and/or pivotable manner on one end between the throttle valve housing and the throttle valve housing cover and only in the throttle tube segment on an opposing end.

12. **(Cancelled)**

13. **(Currently Amended)** A throttle valve device according to claim 11, wherein the ~~duct-section~~ channel segment is an intake pipe section or an intake pipe.

14. **(Previously Presented)** A throttle valve device according to claim 11, wherein the first housing part is made of metal and/or a thermosetting plastic.

15. **(Previously Presented)** A throttle valve device according to claim 11, wherein the second housing part is made of a thermoplastic injection moldable plastic.

16. **(Previously Presented)** A throttle valve device according to claim 11, wherein the second housing part is made of PA 6, PA 6.6, PA 4.6 or a thermoplastic mixed plastic.

17. **(Currently Amended)** A throttle valve device according to claim ~~12~~ 11, wherein the throttle valve housing incorporates the throttle pipe section and a drive casing section which are interconnected as one piece.

18. **(Currently Amended)** A throttle valve device according to claim ~~111~~112, wherein the throttle valve housing cover has a drive casing cover section and a pipe flange which are interconnected as one piece.

19. **(Cancelled)**

20. **(Cancelled)**